BONRAY Household Products Inc. — OEM bakeware, kitchenware & cookware, China

Certification Checklist: What to Ask Your Supplier Before You Order

A test report, a declaration, a management-system certificate and a social audit answer four different questions. Before you order OEM bakeware or stainless steel cookware, ask for the document that matches the question you are asking — and check the product, the standard and the conclusion on the report itself, not the supplier's summary of it.

The documents at a glance — what Bonray holds

Document	Bonray evidence held
Coating food contact (LFGB)	TÜV Rheinland LFGB 302105150a 001 — non-stick carbon steel turkey roaster, PASS; Intertek enamel LFGB 250915002GZU-068 and 240903009GZU-001, PASS
Chemical compliance (REACH / RoHS)	TÜV Thüringen REACH SVHC 8621.SHJ1.2504.0422 (XYNFLON® coating); Intertek REACH 240410093GZU-005 (249 SVHCs < 0.1%); Intertek RoHS 240410093GZU-001
PFAS position (coating)	PPG declaration, 25 Mar 2025: PFAS not intentionally added to Fusion N213206 / N213207 / N212248
Material certificates	Carbon steel DC03 0.8 mm and aluminized steel DX53D+AS 0.8 mm mill certificates; stainless steel 316 (0.8 mm) / 304 (0.6 mm)
Cookware food contact	LFGB report YZ013 for the tested items; five-ply stainless steel inspection report (layer structure and performance)
Factory systems	ISO 9001:2015 (valid to 2028-12-05); ISO 14001:2015 (valid to 25 May 2029)
Social audits	BSCI monitoring summary 2026; Sedex SMETA audit 20–22 July 2026; BSCI-2025 (cookware)
Quality control	Pre-production, in-line and final QC inspection reports; product test reports Intertek SZHH01913163 (ALDI roasting pan) and SZHH01771392 (baking pan)

Note: the Intertek enamel reports were commissioned by Zhongshan Zhuohui Enamel Co., Ltd, the enamel supplier — not by Bonray. The applicant name is on the report itself.

How to check any report — 10 fields

1. Product named — does it match your order?	6. Conclusion — PASS / FAIL stated, or data only?
2. Applicant / manufacturer — who commissioned the test?	7. Scope — which items, materials or coatings were tested?
3. Laboratory named — which lab issued it?	8. Sample description — one sample, or the batch?
4. Report number and date — is it current?	9. Language and pages — summary, or the whole report?
5. Standard named — LFGB, REACH, RoHS, which clause?	10. What it does NOT cover — a coating report is not a substrate certificate.

Checks buyers most often miss: accepting a factory certificate as proof a pan is food-safe; accepting a declaration as a test report; not checking the applicant name, the report date, or whether the tested product matches the ordered product; treating a social audit as a product-quality certificate; ordering without asking for the material certificate.

What Bonray can do

Bonray has made OEM bakeware and stainless steel cookware since 2014, for 100+ brands. Standard MOQ is typically 500 pcs per product; regular samples are ready within 5 days; custom samples need mould development (typically 25–35 days); lead time is 4–6 weeks. Send your drawing or specification and the product you want checked, and Bonray will confirm which documents apply to it. Certificate copies are shared with buyers during the inquiry stage, once the product and specification are confirmed.

This note is general information only — confirm the documents that apply to your product and market before ordering.